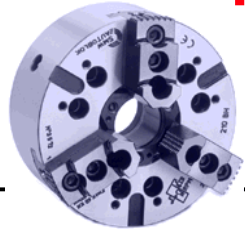
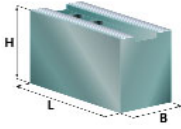


Futtertype:  
**SMW Autoblok**  
**BH-M 210**



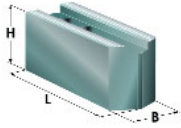
**Markenspannbacken**



**Weiche Aufsatzbacke mit Spitzverzahnung 1,5°/60°**

**Nutenstein: GF213**

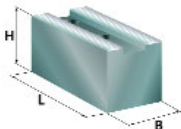
B	H	L	kg/Satz	Typ	Ident-Nr.	Werkstoff
32	38	90	2,2	<b>BQ08</b>	215101	C15
32	44	95	2,7	<b>BO08</b>	215108	C15
32	70	95	4,0	<b>DJ08</b>	215508	C15



**Ausführung: angeschrägt**

**Nutenstein: GF213**

32	44	85	2,2	<b>CK08</b>	215212	C15
32	44	102	2,9	<b>PT08</b>	215008	C15



**Ausführung: Rohlinge, ungebohrt**

**Nutenstein: GF213**

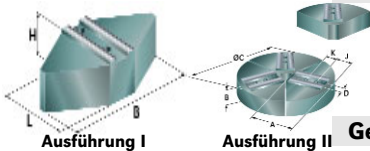
32	38	90	2,2	<b>HK01</b>	200809	C15
32	57	90	3,7	<b>HK02</b>	200811	C15
32	70	95	4,9	<b>HK03</b>	200813	C15
32	101	95	7,2	<b>HK04</b>	200815	C15
32	44	102	3,3	<b>HK06</b>	200817	C15
65	50	75	5,6	<b>HK07</b>	200819	C15
32	44	95	1,1	<b>HP05</b>	200310	Aluminium
32	76	95	1,9	<b>HP06</b>	200311	Aluminium
32	102	95	2,5	<b>HP07</b>	200312	Aluminium

**Weiche Segment-Aufsatzbacke**

**Ausführung**

**Nutenstein: GF213**

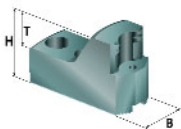
150	64	76	14,0	<b>I</b>	<b>CN20</b>	217002	C15
150	64	76	5,0	<b>I</b>	<b>HN20</b>	219001	Aluminium
Ø210	76	95		<b>II</b>	<b>SG08</b>	218102	Stahl
Ø210	76	95		<b>II</b>	<b>AG08</b>	218202	Aluminium



**Gehärtete Greiferspannbacken, Außenspannung**

**Nutenstein: GF213**

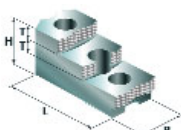
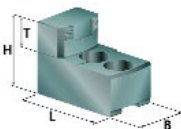
B	H	T	kg/Satz	Typ	Ident-Nr.	Werkstoff
40	49	20				
<b>Spannbereich</b>						
	31- 75mm		1,9	<b>LB03</b>	234006	16MnCr5
	60- 103mm		1,8	<b>LB06</b>	234007	16MnCr5
	88- 132mm		1,7	<b>LB09</b>	234008	16MnCr5
	114- 159mm		1,7	<b>LB12</b>	234009	16MnCr5



**Gehärtete Greiferspannbacken, Innenspannung**

**Nutenstein: GF213**

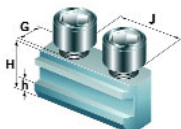
B	H	T	kg/Satz	Typ	Ident-Nr.	Werkstoff
40	49	20				
<b>Spannbereich</b>						
	50- 92mm		1,9	<b>MB06</b>	235005	16MnCr5
	78- 122mm		1,8	<b>MB08</b>	235006	16MnCr5
	110- 155mm		1,7	<b>MB11</b>	235007	16MnCr5
	139- 185mm		1,7	<b>MB14</b>	235008	16MnCr5



**Gehärtete umkehrbare Aufsatzbacken**

**Nutenstein: GF213**

B	H	L	T	Typ	Ident-Nr.	Werkstoff
35	50	86	11	<b>GT08</b>	227003	16MnCr5

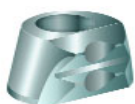
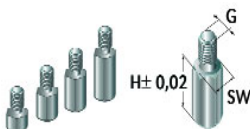


**Nutensteine**

H	h	J	G	Typ	Ident-Nr.	Werkstoff
20,5	7,5	25	M12	<b>GF213</b>	287527	40NiCrMo6

**Auflagebolzen**

G	H	SW	Typ	Ident-Nr.	Werkstoff
M6	5	10	<b>IT05</b>	229004	C15
M6	10	10	<b>IT10</b>	229005	C15
M6	15	10	<b>IT15</b>	229006	C15
M6	20	10	<b>IT20</b>	229007	C15



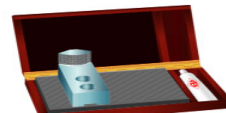
**Gripper Hartmetall**



**Ausdrehvorrichtung**



**Stangengreifer**

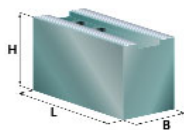


**Reinigungsplatte**

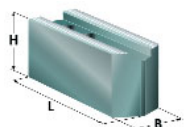


**Pendelbacken**

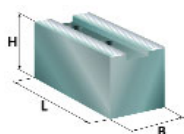
Futtertype:  
**SMW Autoblok**  
**BH-M 250**



Weiche Aufsatzbacke mit Spitzverzahnung 1,5°60°					Nutenstein: <b>GF263</b>		
B	H	L	kg/Satz	Typ	Ident-Nr.	Werkstoff	
40	60	90	4,2	<b>DK10</b>	215003	C15	
40	40	110	3,4	<b>BO10</b>	215110	C15	
40	80	110	6,5	<b>DJ10</b>	215510	C15	



Angeschrägte, weiche Aufsatzbacken					Nutenstein: <b>GF263</b>		
B	H	L	kg/Satz	Typ	Ident-Nr.	Werkstoff	
40	60	110	5,2	<b>DK11</b>	215004	C15	
40	40	125	4,5	<b>PT10</b>	215010	C15	



Rohlinge					Nutenstein: <b>GF263</b>		
B	H	L	kg/Satz	Typ	Ident-Nr.	Werkstoff	
33	44	90	3,1	<b>HM01</b>	200821	C15	
40	40	84	3,1	<b>HM02</b>	200823	C15	
40	40	110	4,1	<b>HM03</b>	200825	C15	
40	60	90	5	<b>HM04</b>	200827	C15	
40	60	110	6,2	<b>HM05</b>	200829	C15	
40	80	110	7,8	<b>HM06</b>	200831	C15	
40	100	110	10,3	<b>HM07</b>	200833	C15	
40	125	110	12,9	<b>HM08</b>	200835	C15	
80	50	90	8,2	<b>HM09</b>	200837	C15	
38	51	110	1,7	<b>HP11</b>	200320	Aluminium	
38	76	110	2,5	<b>HP12</b>	200321	Aluminium	
38	102	110	3,3	<b>HP13</b>	200322	Aluminium	

Weiche Segment-Aufsatzbacke				Ausführung		Nutenstein: <b>GF263</b>	
B	H	L	kg/Satz	Typ	Ident-Nr.	Werkstoff	
170	64	89	20	<b>I</b>	<b>CN25</b>	217003	C15
170	64	89	7	<b>I</b>	<b>HN25</b>	219003	Aluminium
Ø254	76	111		<b>II</b>	<b>SG10</b>	218103	Stahl
Ø254	76	111		<b>II</b>	<b>AG10</b>	218203	Aluminium

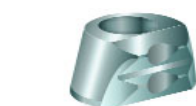
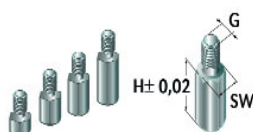
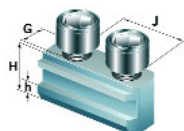
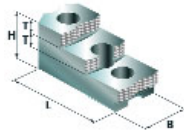
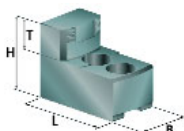
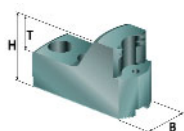
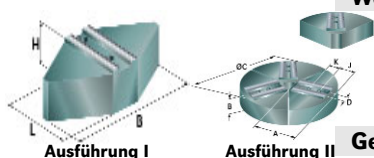
Gehärtete Greiferspannbacken, Außenspannung					Nutenstein: <b>GF263</b>		
B	H	T	kg/Satz	Typ	Ident-Nr.	Werkstoff	
40	59	25					
<b>Spannbereich</b>							
48- 84mm			2,9	<b>LC04</b>	234010	16MnCr5	
84- 125mm			2,7	<b>LC08</b>	234011	16MnCr5	
125- 169mm			2,6	<b>LC13</b>	234012	16MnCr5	
169- 210mm			2,6	<b>LC17</b>	234013	16MnCr5	

Gehärtete Greiferspannbacken, Innenspannung					Nutenstein: <b>GF263</b>		
Spannbereich					Typ	Ident-Nr.	Werkstoff
65- 102mm					<b>MC06</b>	235009	16MnCr5
102- 142mm					<b>MC10</b>	235010	16MnCr5
142- 183mm					<b>MC14</b>	235011	16MnCr5
183- 222mm					<b>MC18</b>	235012	16MnCr5

Gehärtete umkehrbare Aufsatzbacken					Nutenstein: <b>GF263</b>		
B	H	L	T	Typ	Ident-Nr.	Werkstoff	
40	60	99	15	<b>GT10</b>	227004	16MnCr5	

Nutensteine					Typ	Ident-Nr.	Werkstoff
H	h	J	G	<b>GF263</b>	287530	40NiCrMo6	
26,5	10	30	M12				

Auflagebolzen					Typ	Ident-Nr.	Werkstoff
G	H	SW		<b>IU05</b>	229008	C15	
M8	5	13		<b>IU10</b>	229009	C15	
M8	10	13		<b>IU15</b>	229010	C15	
M8	15	13		<b>IU20</b>	229011	C15	
M8	20	13					



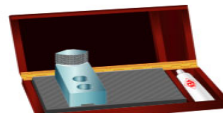
**Gripper Hartmetall**



**Ausdrehvorrichtung**



**Stangengreifer**



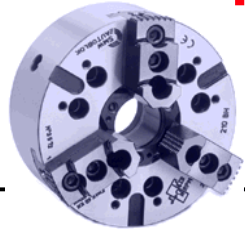
**Reinigungsplatte**



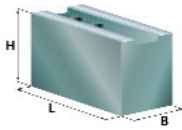
**Pendelbacken**

Weitere Abmessungen und Sonderspannbacken auf Anfrage. Weitere Datenblätter auf Anfrage.  
**Irrtümer und Änderungen vorbehalten.**

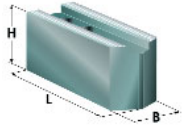
Futtertype:  
**SMW Autoblok**  
**BH-M 315**



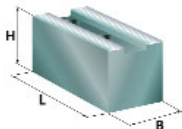
**Markenspannbacken**



Weiche Aufsatzbacke mit Spitzverzahnung 1,5°/60°					Nutenstein: GF261		
B	H	L	kg/Satz	Typ	Ident-Nr.	Werkstoff	
50	50	130	6,0	BR13	215213	C15	
50	80	130	10,4	DJ13	215513	C15	



Ausführung: angeschrägt					Nutenstein: GF261		
50	50	145	6,9	PT13	215219	C15	



Ausführung: Rohlinge, ungebohrt					Nutenstein: GF261		
50	50	130	7,6	HS01	200847	C15	
50	80	130	11,5	HS02	200849	C15	
50	100	130	15,5	HS03	200851	C15	
50	125	130	19,5	HS04	200853	C15	
51	51	130	2,5	HP25	200350	Aluminium	
51	76	130	4,0	HP26	200351	Aluminium	
51	102	130	5,2	HP27	200352	Aluminium	

Weiche Segment-Aufsatzbacke				Ausführung		Nutenstein: GF261	
240	76	118	28,0	I	CN33	217005	C15
240	76	118	10,0	I	HN33	219005	Aluminium
Ø304	76	133		II	NG12	218105	Stahl
Ø304	76	133		II	OG12	218205	Aluminium

Gehärtete Greiferspannbacken, Außenspannung					Nutenstein: GF261		
B	H	T	kg/Satz	Typ	Ident-Nr.	Werkstoff	
50	59	30					

Spannbereich							
60- 126mm			4,4	LE05	234018	16MnCr5	
115- 183mm			3,4	LE10	234019	16MnCr5	
179- 248mm			3,0	LE16	234020	16MnCr5	
246- 315mm			3,4	LE23	234021	16MnCr5	

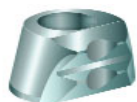
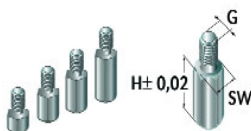
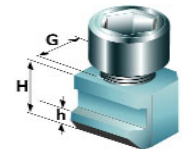
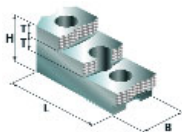
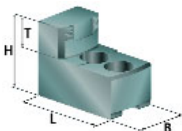
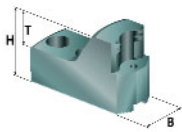
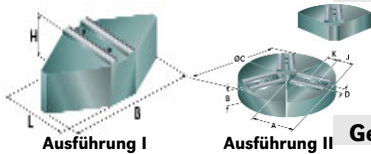
Gehärtete Greiferspannbacken, Innenspannung					Nutenstein: GF261		
B	H	T	kg/Satz	Typ	Ident-Nr.	Werkstoff	
50	49	20					

Spannbereich							
91- 159mm			3,9	ME08	235017	16MnCr5	
155- 224mm			3,0	ME14	235018	16MnCr5	
214- 283mm			3,0	ME20	235019	16MnCr5	
275- 345mm			3,2	ME26	235020	16MnCr5	

Gehärtete umkehrbare Aufsatzbacken					Nutenstein: GF261		
B	H	L	T	Typ	Ident-Nr.	Werkstoff	
50	60	98	22	GT13	227006	16MnCr5	

Nutensteine							
H	h	J	G	Typ	Ident-Nr.	Werkstoff	
26,5	10	-	M16	GF261	287528	40NiCrMo6	

Auflagebolzen							
G	H	SW	Typ	Ident-Nr.	Werkstoff		
M8	5	10	IU05	229008	C15		
M8	10	10	IU10	229009	C15		
M8	15	10	IU15	229010	C15		
M8	20	10	IU20	229011	C15		
M8	25	10	IU25	229012	C15		



**Gripper Hartmetall**



**Ausdrehvorrichtung**



**Stangengreifer**



**Reinigungsplatte**



**Pendelbacken**