

MILLING

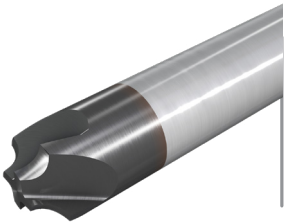
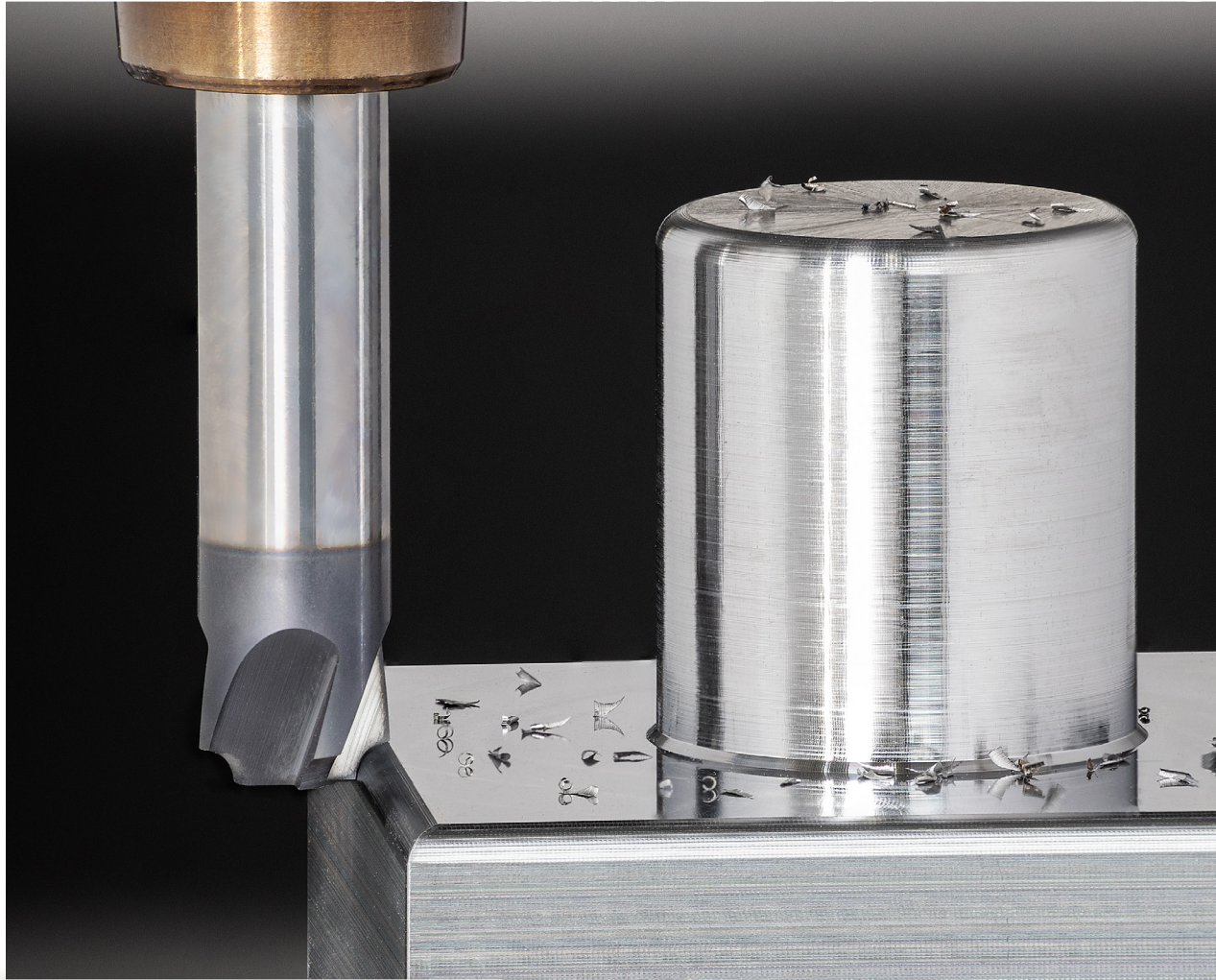
32-2023

NOVEMBER 2023

METRIC

NPA

New Product Announcement



New
Dimensions



General
Use



SOLIDMILL

TEC LINE

New ER-S4 Solid Carbide Round Cornered Endmills in Diverse Radii



New
Dimensions



General Use

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Highlights

New Line of Coated Metric Size - ER-S4 Solid Carbide Round Cornered Endmills

Seven new types of coated 4 flutes solid carbide round cornered metric endmills complete the Multi-Master MM-ER line and provide an alternative solution for machining sharp 90° corners.

[Click for Short Video](#)

NPA

New Product Announcement

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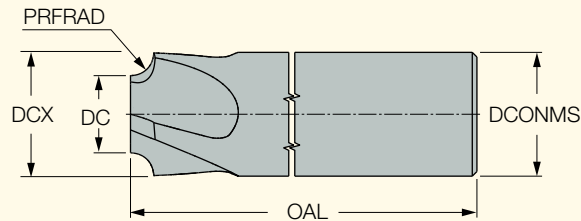
METRIC

SOLIDMILL
TEC LINE

ER-S4 R

4 Flutes Corner Rounding Solid Carbide Endmills

<https://www.iscar.com/eCatalog/Family.aspx?fnm=5072&mapp=ML&GFSTYP=M&srch=1>



Designation	Dimensions						IC900
	PRFRAD	DC	DCX ⁽¹⁾	DCONMS	NOF ⁽²⁾	OAL	
ER-S4 R0.5D5.0C06-50	0.50	5.00	6.00	6.00	4	50.00	●
ER-S4 R.75D4.5C06-50	0.75	4.50	6.00	6.00	4	50.00	●
ER-S4 R1.0D4.0C06-50	1.00	4.00	6.00	6.00	4	50.00	●
ER-S4 R1.5D5.0C08-63	1.50	5.00	8.00	8.00	4	63.00	●
ER-S4 R2.0D6.0C10-66	2.00	6.00	10.00	10.00	4	66.00	●
ER-S4 R2.5D5.0C10-66	2.50	5.00	10.00	10.00	4	66.00	●
ER-S4 R3.0D6.0C12-73	3.00	6.00	12.00	12.00	4	73.00	●

⁽¹⁾ Cutting diameter maximum

⁽²⁾ Number of flutes